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C2-HRC

Job Sheet 183509



Part No: C2-HRC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity (909 kg) With Ring Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev A 18.09.18 new issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/18	0.00	0.00	Start Up Small Fab		SB
95	Small Fab	1 pcs		11/16/18	0.00	0.50	Small Fab-3		AP
100	QC	1 pcs		11/16/18	0.00	0.00	QC5		SB
110	DC	1 pcs		11/16/18	0.00	0.00	DC		DAG 21 OCT 24 2018
120	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging3		DAG 21 SB OCT 24 2018
200	QC21-FG	1 Ea		11/16/18	0.00	0.00	QC21		DAG 21 OCT 24 2018

Part Op 95 - Assemble the hook into the cage using the hardware called out on the C2-RC drawing and torque fasteners AN5 to Descriptions: 100-140 in. lbs. and AN6 to 160-190 in. lbs.

110 - Photocopy blue file and create labels as per O&OPM-C2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	90-Start up Operation	S116158
C2-RC	Ring Cage	1 Ea (1 ea)	90-Start up Operation	S116158 S120917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C2	1	0	0
		1	0	0



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Container No: S121C50



Part: C2-HRC

Job No: 183509

Serial No/Batch: S121050

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/24/18

ons

be found.

Plex 9/19/18 9:44 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>183509</u> Part No. <u>NAS1149F032P</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐				
Date: <u>2018/10/24</u>		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval <u>[Signature]</u>		
Description Work Order Deviation <u>INSTALL 2 WASHERS (SHIM) BETWEEN CAGE AND HOOK</u>				Disposition <u>THIS DEVIATION IS ACCEPTABLE</u> <u>- NO CHANGE TO SPT FORM OR FUNCTION</u> <u>- ENSURE FASTENERS ARE IN SAFETY 1-3 THREADS</u>				Completed By <u>A. PATRY</u>
				Lead hand / Supervisor Approval Verification				
				QC / QA Coordinator Approval				

Root Cause				FAULT CATEGORY			
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : _____				
Misidentified ☐	☐	Past Due ☐					